

MANUFACTURERS (OF THE VT 100+)

Rank	Company Location Phone	Revenues in Millions		Employment	President Title Web Site	Product
		2011	2010			
1	Green Mountain Coffee Roasters, Inc Waterbury (802) 244-5621	\$2650.9 M \$1356.8 M 803.0		2,300	Lawrence J Blanford President/CEO www.gmcr.com	Specialty coffees and single cup brewers
2	St Albans Cooperative Creamery Inc Saint Albans (802) 524-6581	\$310 M \$293 M 212.0		70	Leon Berthiaume General Manager www.stalbanscooperative.com	Dairy cooperative and retail farm store
3	Mack Group Arlington (802) 375-2511	\$261 M \$228 M 255.0		510	Donald Kendall CEO & President www.mack.com	Molded plastic products and assemblies
4	Velan Valve Corporation Williston (802) 863-2561	\$136 M \$152 M 150.0		178	AK Velan Founder & Executive Chairman www.velan.com	21 product lines of industrial valves & steam traps
5	GW Plastics Inc Bethel (802) 234-9941	\$95 M \$85 M 75.0		300	Brenan S Riehl President & CEO www.gwplastics.com	Precision molded components and assemblies
6	King Arthur Flour Company Norwich (802) 649-3881	\$94.2 M \$84.1 M 73.6		129	Steven Voigt President & CEO www.kingarthurfLOUR.com	High-quality flour, baking ingredients & tools; mail-order catalogs; retail store & baking classes.
7	Carris Reels, Inc Proctor (802) 773-9111	\$81 M \$75 M 62.0		170	Michael Curran President www.carris.com	Wooden, plastic & metal reels
8	Poulin Grain, Inc Newport (802) 334-6731	\$81 M \$68 M 66.0		76	Joshua Poulin President www.poulingrain.com	Animal Feed
9	Champlain Cable Corp Colchester (802) 654-4200	\$80 M \$55 M 30.0		150	Richard A.A. Hall President www.champcable.com	High temperature wire and cable products for industrial, datacom and automotive industries
10	Maple Grove Farms of Vermont Saint Johnsbury (802) 748-5141	\$77 M \$80 M 78.0		80	David Wenner President & CEO www.maplegrove.com	Maple syrup, fruit syrups, salad dressings, pancake mixes, sauces, confections
11	Sonnax Industries Bellows Falls (802) 463-9722	\$45.8 M \$42.5 M 37.7		150	Tommy Harmon CEO www.sonnax.com	Automotive transmission parts and torque converter parts for the aftermarket
12	GS Precision, Inc Brattleboro (802) 257-5200	\$41.3 M \$35.2 M 36.7		295	Norman A. Schneeberger President/CEO www.gsprecision.com	High Precision custom machined parts for industries such as aircraft engines, aerospace, automotive, communication, etc.
13	Cersosimo Lumber Company Brattleboro (802) 254-4508	\$40.8 M \$38.8 M		168	Michael Cersosimo President www.cersosimo.com	Lumber manufacturing and custom kiln drying

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